

# Assembly Instruction

## Product Detail

| Applicative Width | Specification w*d*h(mm) | Tier |
|-------------------|-------------------------|------|
| 400               | 340*480*(1780-2080)     | 6    |
| 400               | 340*480*(1430-1730)     | 5    |
| 400               | 340*460*(1180-1480)     | 4    |

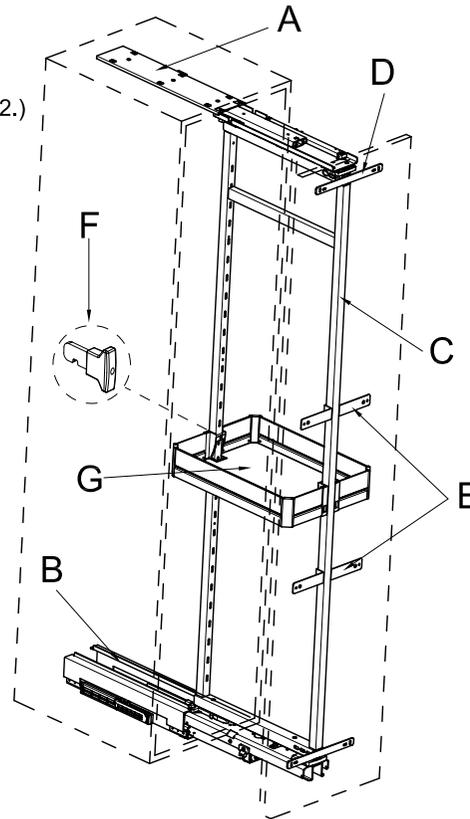
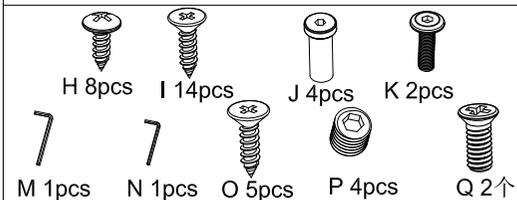
| Applicative Width | Specification w*d*h(mm) | Tier |
|-------------------|-------------------------|------|
| 300               | 240*480*(1780-2080)     | 6    |
| 300               | 240*480*(1430-1730)     | 5    |
| 400               | 340*460*(1180-1480)     | 4    |

### Accessory List:

- A、top slide
- B、bottom slide
- C、main frame
- D、joint parts to door sheet
- E、saddle-backed fixed part(the number of four layers is 1 and andnumber of five/six layers is 2.)
- F、plastic hook
- G、baskets

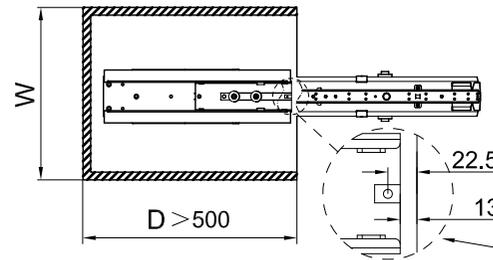
### Screw list:

- H、 8pcs M4\*16 cross pan head self-tapping screw  
8pcs use for fixing D on the door
- I、 10pcs M4\*16 cross countersunk self tapping screw  
6pcs use for fixing A on the top board  
4pcs use for fixing E on the door board
- J、 4pcs M6\*25 round hexagonal screw  
2pcs use for fixing C on the A  
2pcs use for fixing C on the B
- K、 6pcs M6\*21 round hesagonal screw  
2pcs use for fixing D on the C  
4pcs use for fixing adjusting the door left or right  
(which have been fixed on the part D)
- L、 2pcs M5\*22 round screw  
2pcs use for adjusting C  
(which have been fixed on the Frame C)
- M、 1pcs M4 hexagonal key
- N、 1pcs M5 hexagonal key
- O、 M5\*18 screw 5pcs  
5pcs use for fixing B on the bottom board of cabinet
- P、 M10 SHCS screw 4 pcs  
4 pcs for adjusting part E, which already fix on it
- Q、 2pcs M4\*10 cross countersunk screw

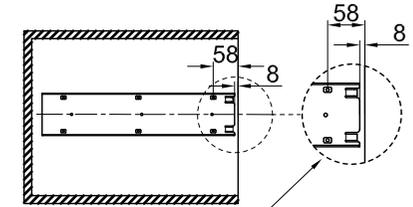


## Assmly steps:

1、 Fix the bottom slide (B) by using 5pcs screw O to fix up



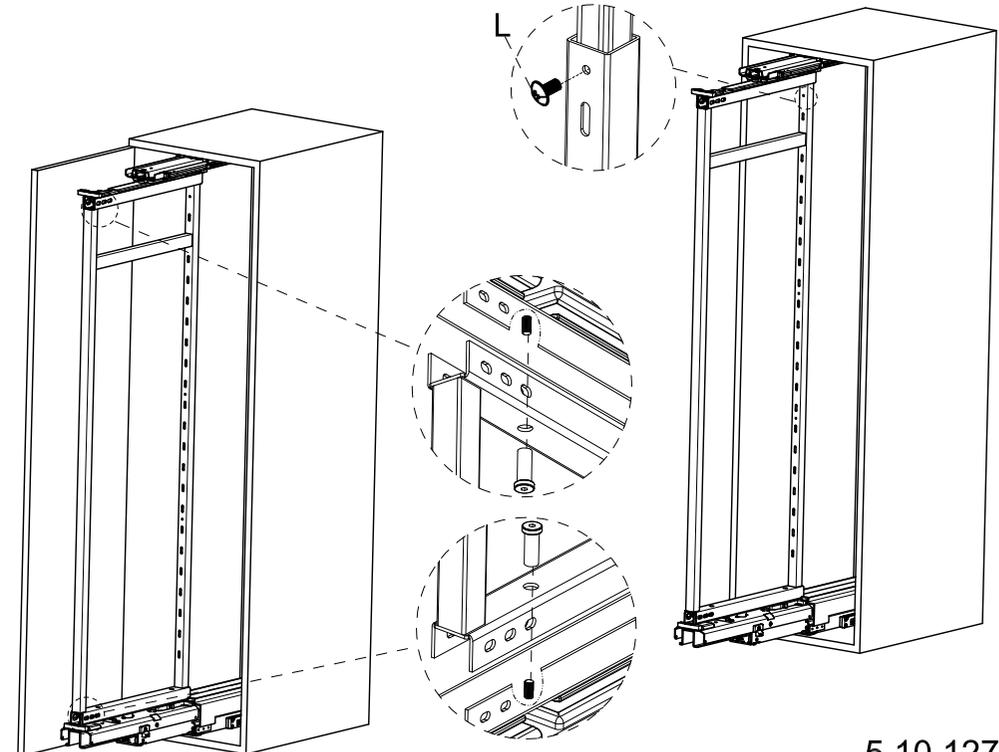
2、 Fix the top slide (A) by using 6pcs screw I to fix up



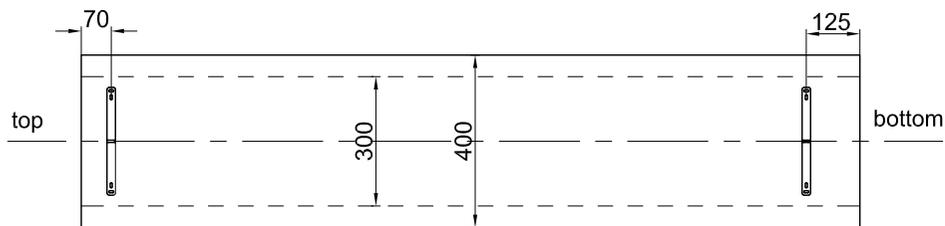
This line is the boundary of cabinet  
The actual size is subject to the paper mold

3、 Fix main frame (C) on the bottom slide (B) by using 4pcs screw J to fix up

4、 Fix main frame (C) and adjust it to suitable height and fix it up by 2 pcs screw L

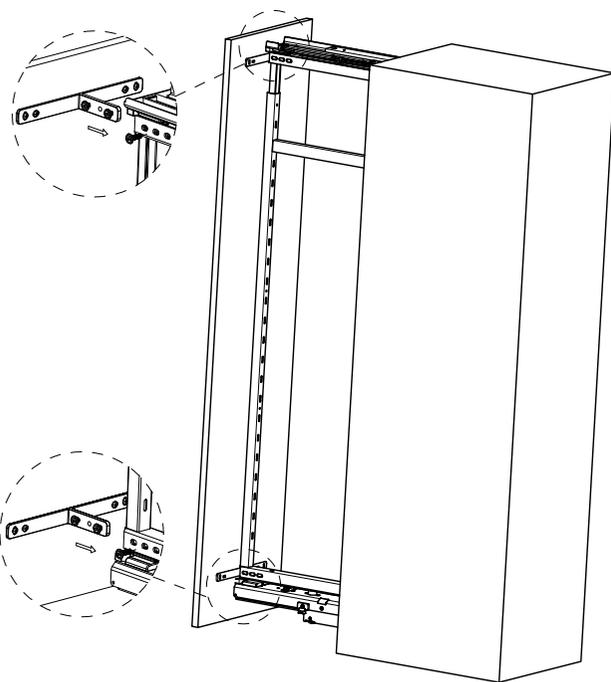


5、 Fix jonit parts to door sheet (D)  
by using 8 pcs screw H

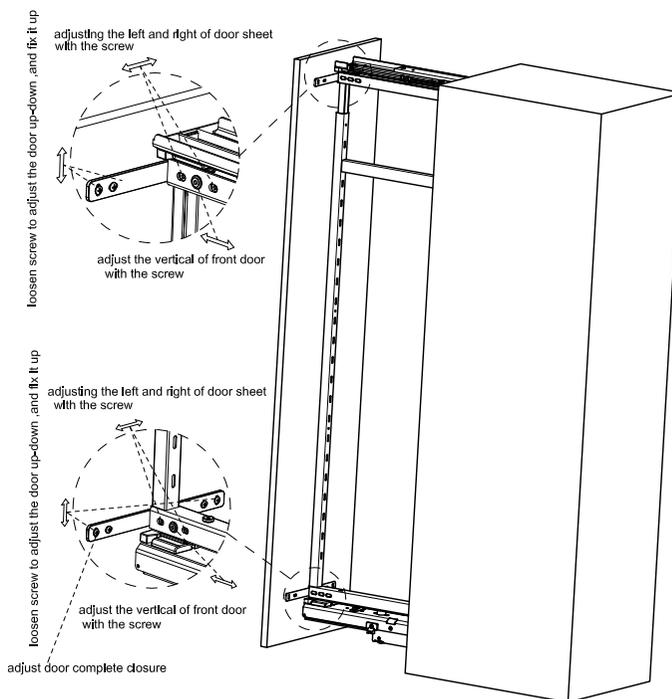


the line is the side boundary of cabinet

6、 Fix the jonit parts to door sheet  
by using 6 pcs of screw K



7、 Adjust the door sheet position  
by adjusting and fixing the screw  
as drawing:



8、 Fix up the door sheet with saddle-backed fixed part (E)  
Fix the basket (G) on main frame (C), insert the plastic hook (F) to the holes of (C), finish all as drawing:  
adjust the door complete closure

